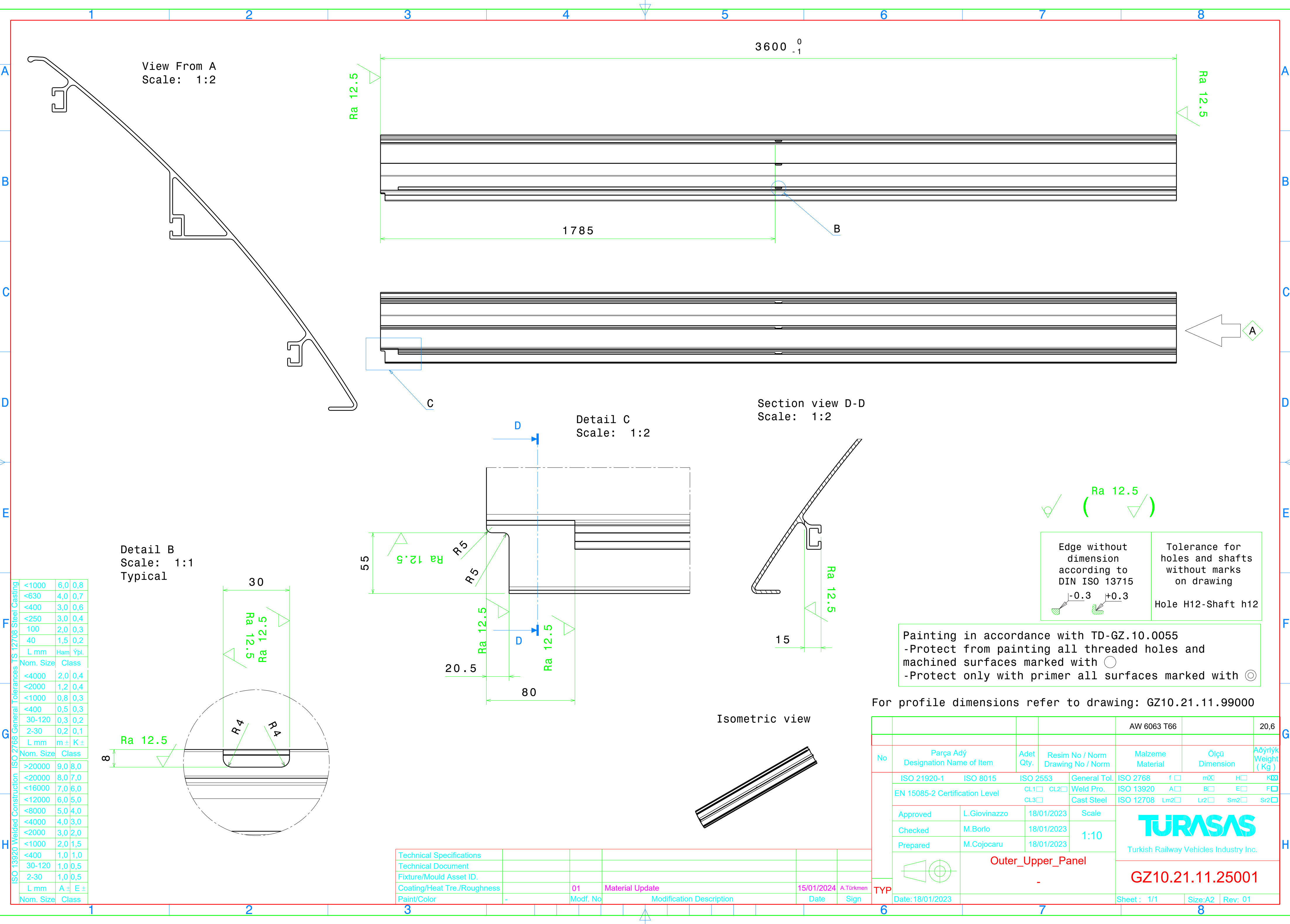


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ISO 2768 General Tolerances	<1000	6,0	0,8
	<630	4,0	0,7
ISO 13920 Welded Construction	<400	3,0	0,6
	<250	3,0	0,4
Nom. Size	100	2,0	0,3
	40	1,5	0,2
L mm	Ham	Ypl.	
	Nom. Size	Class	
ISO 2768 General Tolerances	<4000	2,0	0,4
	<2000	1,2	0,4
ISO 13920 Welded Construction	<1000	0,8	0,3
	<400	0,5	0,3
Nom. Size	30-120	0,3	0,2
	2-30	0,2	0,1
L mm	m ±	K ±	
	Nom. Size	Class	
ISO 2768 General Tolerances	>20000	9,0	8,0
	<20000	8,0	7,0
ISO 13920 Welded Construction	<16000	7,0	6,0
	<12000	6,0	5,0
Nom. Size	<8000	5,0	4,0
	<4000	4,0	3,0
ISO 13920 Welded Construction	<2000	3,0	2,0
	<1000	2,0	1,5
Nom. Size	<400	1,0	1,0
	30-120	1,0	0,5
L mm	2-30	1,0	0,5
	L mm	A ±	E ±
Nom. Size	Class		

Painting in accordance with TD-GZ.10.0055
-Protect from painting all threaded holes and machined surfaces marked with
-Protect only with primer all surfaces marked with

For profile dimensions refer to drawing: GZ10.21.11.99000

				AW 6063 T66		20,6
No	Parça Adı Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ağırlık Weight (Kg)
TYP	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> mX <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input type="checkbox"/> B <input type="checkbox"/> E <input type="checkbox"/> F <input type="checkbox"/>
				Cast Steel	ISO 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>
	Approved	L.Giovinazzo	18/01/2023	Scale	<div>TURASAS</div> <div>Turkish Railway Vehicles Industry Inc.</div>	
	Checked	M.Borio	18/01/2023	1:10		
	Prepared	M.Cojocar	18/01/2023			
		Outer_Upper_Panel			GZ10.21.11.25001	
-						
Date: 18/01/2023				Sheet : 1/1	Size: A2	Rev: 01

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness		01	Material Update	15/01/2024	A.Türkmen
Paint/Color	-	Modif. No	Modification Description	Date	Sign